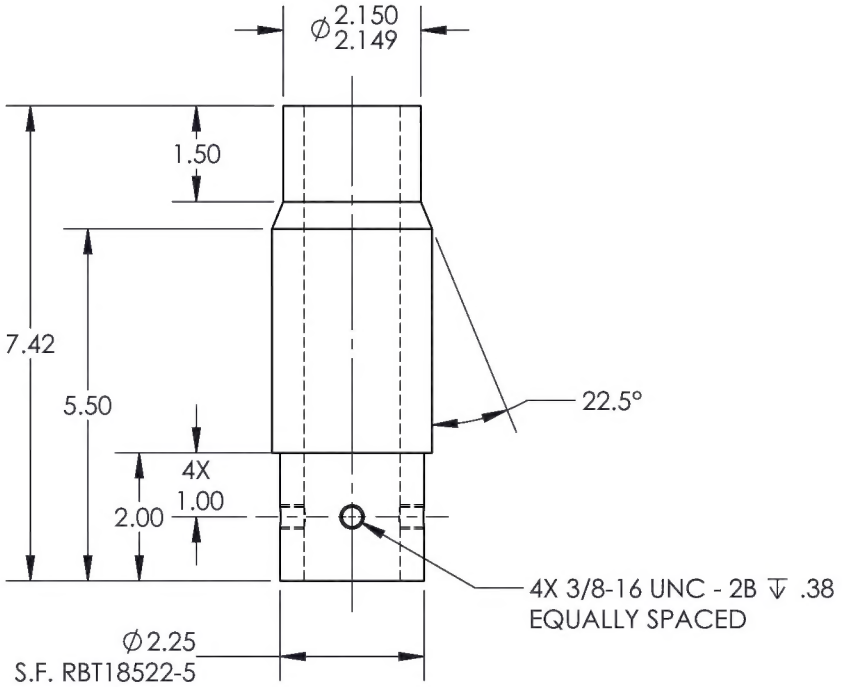
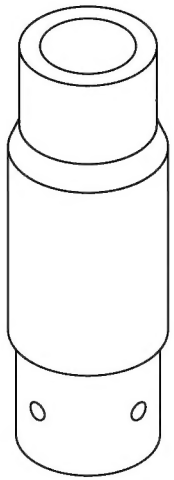
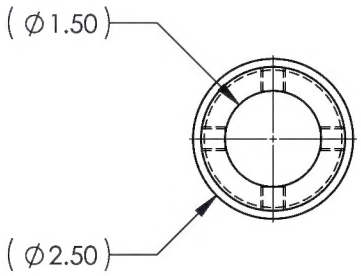
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	14-0178	BROKE OUT FROM RBT18522 & RE-NUMBERED WAS RBT18522-25 IS RBT18522-B. CH'D FINISH WAS POWDER COAT WHITE IS CAD PLATE YELLOW.	10/13/2014	DPD	JAG







ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	MANDREL	CDS	Ø2-1/2 X .500 WALL X 7-5/8

DART AEROSPACE

TITLE: ROTOR HEAD STAND ASSEMBLY

DWG NO. RBT18522-B | REV 5

MAT'L CDS | DRAWN BY: GILBERT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

APPROVED: D Weil
HEAT TREAT:
FINISH: CAD PLATE YELLOW
SPEC: QQ-P-416F, TYPE II, CLASS II
USED ON MODEL: BELL 206L

SCALE 1:3 | DATE 8/18/2014 | SHEET 1 OF 1